# LABORATORY DIVISION

# TO CARE BIG ENOUGH TO DARE







# **Climatic Chambers**

- · Temperature and humidity control
- Maintaining superior temperature & Rh stability
- Accelerated ageing
- · Stress tests

- Optional water cooling
- Optional fast cooling rate up to 10 K/min

# **KK-CH** (+5 °C...+180 °C)









#### Climatic Chamber

Model: KK-1000 CHLT

Volume: 1000 L

Temperature range: -40 °C...+180 °C

Temperature stability: ±0.5 °C @ -40 °C

±0.04 °C @ 50 °C 50% Rh ±0.1 °C @ 90 °C 90% Rh

±0.1 °C @ 180 °C

Relative humidity range: 10 %... 98 %

Temperature uniformity: ±0.5 °C @ -40 °C

±0.4 °C @ 50 °C 50 % Rh

±0.5 °C @ 90 °C 90 % Rh

±1.0 °C @ 180 °C

Models:

KK-50 CH

KK-105 CH

KK-190 CH

KK-340 CH

KK-500 CH

KK-1000 CH

KK-50 CHLT
KK-105 CHLT
KK-190 CHLT
KK-340 CHLT
KK-500 CHLT
KK-1000 CHLT

Models:

Models:

KK-105 CHULT

KK-190 CHULT

KK-340 CHULT

KK-500 CHULT

KK-1000 CHULT



	+180 °C +180 °C +180 °C
+5	-75 °C -40 °C

CHAMBER SIZE = CHAMBER VOLUME IN LITERS	CHAMBER INTERIOR DIMENSIONS (WXHXD) in mm for CH & CHLT models	CHAMBER INTERIOR DIMENSIONS (WXHXD) in mm for models CHULT
50	400 x 375 x 350	
105	490 x 498 x 430	530 x 500 x 460
190	600 x 610 x 510	620 x 590 x 515
	600 x 830 x 685	620 x 810 x 690
500	800 x 800 x 800	870 x 800 x 800
1000	1000 x 1000 x 1000	1000 x 1000 x 1000

Same sizes and temperature ranges available also as temperature chamber only, without relative humidity control.

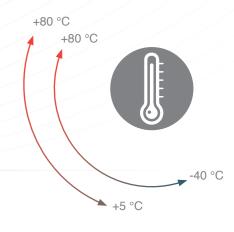




# Walk-in Climatic Chambers

- Temperature and relative humidity controlled environment
   Stress tests
- Stability testing
- · Maintaining superior temperature & Rh stability
- · Sample conditioning prior to other tests
- Accelerated ageing

- · Rain simulation (optional)
- · Wind simulation (optional)
- · Radiation simulation (optional)



- 1 Compressor based refrigeration system. Condensing unit mounted on the top of the chamber or placed in any other spot of the chamber.
- (2) PLC based controller. Simple and effective programming of all processes. SW pack for PC available.
- (3) Electronics compartment. Mounted on the chamber or remote location.
- 4 Extensive heat insulation. Various insulation panel thicknesses.
- 5 Access port with both end plugs Ø40, Ø50 or Ø90.
- (6) Heavy duty closing mechanism with safety unlocking system from interior.
- (7) Fully stainless steel interior. Exterior powder coated RAL 9010 (other colors available on request).
- (8) Sealed and extensively heat insulated door Various sizes available.
- 9 Door observation window.
- 10) Backup unit (optional).









# Stability Testing Climatic Chambers

40 °C±2 °C / 75% Rh±5%

25 °C±2 °C / 40% Rh±5%

Perfect tool for stability testing in pharmaceutical Industry. 25 °C±2 °C / 60% Rh±5% 30 °C±2 °C / 65% Rh±5%

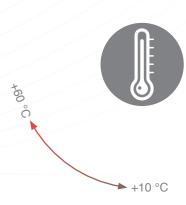
- Following ICH guidelines GMP Qualification package available
- · Number of different volumes available 30 °C±2 °C / 35% Rh±5% 40 °C±2 °C / 20% Rh±5%
- · Calibrated at all ICH points

**KK-820 CHS** 





KK-1300 CHS



Stability testing climatic chambers

Model: KK-1300 CHS

Volume: 1300 L





CHAMBER SIZE = CHAMBER VOLUME IN LITERS	EXTERIOR DIMENSIONS (WXHXD) in mm	INTERIOR DIMENSIONS (WXHXD) in mm
	1170 x 1950 x 960	980 x 1350 x 620
1300	1600 x 1960 x 955	1480 x 1400 x 620







# Plant Growth Chambers

- · Three different sizes (small, medium, large)
- · Easy to use fully programmable controller
- State of the art repeatability
- · Day light simulation control

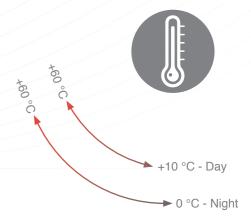
- · Relative humidity control
- Temperature control
- CO<sub>2</sub> control (optional)





**RK-500 CH** 





#### **Plant Growth Chamber** Model: RK-340 CHCO<sub>2</sub>

Volume: 340 L

Temperature range: 0 °C...+60 °C - Night

+10 °C...+60 °C - Day





CHAMBER SIZE = CHAMBER VOLUME IN LITERS	EXTERIOR DIMENSIONS (WXHXD) in mm	INTERIOR DIMENSIONS (WXHXD) in mm
		600 x 830 x 685
500	1600 x 1980 x 700	680 x 1400 x 520
1000	2040 x 1983 x 886	1045 x 1400 x 700



# **Performance Ovens**

Drying, heat treatment, surface treatment, curing all at precise temperatures.

- · Pilot & research hot air drying
- Drying after washing

- · Material preheating
- Hot air sterilization
- Tooling preheating
- Fills curing

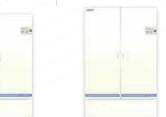




SP-440 C

SP-910 C

SP-1300 C





Model: SP-910 C

Volume: 910 L

Temperature range: Tambient +5 °C... +300 °C

Temperature stability ±0.1 °C

Temperature uniformity: ±1.3 @ 60 °C

±1.7 @ 100 °C

±3.5 @ 200 °C

With accessories: Exhaust fan unit



SP-105 C

#### Performance Oven

Model: **SP-190 C** 

Volume: 190 L

Temperature range: Tambient +5 °C... +300 °C

Temperature stability ±0.1 °C

Temperature uniformity: ±0.3 @ 60 °C

±0.7 @ 100 °C

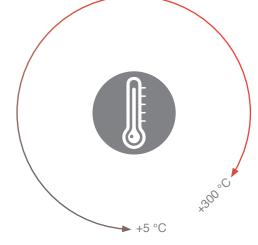
±1.0 @ 200 °C

With accessories:  $\,$  Cut out notch 100 x 50 mm

2x access port Ø90 mm

Observation window with













# **High Temperature Ovens**

Heat treatment, surface treatment, curing all at precise temperature.

- · Heat treatment for stress release
- · Heat treatment for sintering

- · High temperature drying
- Molds preheating
- Fills curing





SP-420 C FIRE

SP-875 C FIRE







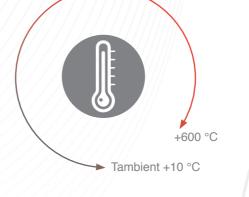


#### High Temperature Oven

Model: SP-875 C FIRE

Temperature range: Tambient +10 °C... +600 °C







- (2) Adjustable over temperature shutdown.
- (3) Main switch with power phase indicator.
- 4 High capacity fan for air circulation in chamber. Ensuring temperature stability and uniformity.
- (5) Height adjustable shelves (additional shelves optional).
- (6) Heavy duty closing mechanism with adjustable position /
- (7) Chamber door with floating inner insulation door ensuring low surface temperature even at max temperature.
- (8) Fully enclosed design with AISI 304 stainless steel exterior.
- 9 AISI 304 stainless steel chamber, designed for temperatures up to 600 °C.
- 10 Industrial heavy duty temperature sensor.
  - 1. control sensor
  - 2. over temp cutoff



CHAMBER SIZE = CHAMBER VOLUME IN LITERS	EXTERIOR DIMENSIONS (WXHXD) in mm	INTERIOR DIMENSIONS (WXHXD) in mm
	712 x 673 x 655	400 x 400 x 400
	942 x 883 x 836	600 x 600 x 543
	1062x973x1030	750 x 700 x 755
	1461x768 x1066	998 x 1250 x 700





# Vacuum Ovens

Drying in vacuum down to 1 mbar with heated shelves.

- Determination of vacuum drying process parameters
- · Low temperature evaporation
- Drying curves determination
- Dry mass determination
- Pilot vacuum drying

VS-8 SC

VS-25 SC

**VS-50 SC** 

**VS-130 SC** 











#### Vacuum Oven

Model: VS-130 SC

Volume: 130 L

Temperature range: Tambient... +200 °C

Temperature stability: ±0.1 °C

Temperature uniformity: ±0.5 °C @ 60 °C

±0.6 °C @ 100 °C

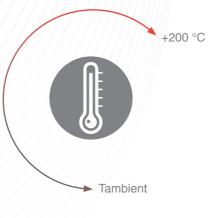
±1.6 °C @ 150 °C

With accessories: Additional access flange

(100 x 400 mm)

Trolley

Vacuum pump



#### Vacuum Oven

Model: VS-8 SC

Volume: 8 L

Temperature range: Tambient +5 °C... +200 °C

Temperature stability: ±0.1 °C

Temperature uniformity: ±0.5 °C @ 60 °C

±0.5 °C @ 100 °C

±0.8 °C @ 150 °C

±1.3 °C @ 200 °C



CHAMBER SIZE = CHAMBER VOLUME IN LITERS	EXTERIOR DIMENSIONS (WXHXD) in mm	INTERIOR DIMENSIONS (WXHXD) in mm
	390 x 425 x 500	200 x 208 x 200
	480 x 602 x 430	300 x 275 x 307
		405 x 340 x 370
	670 x 856 x 725	495 x 495 x 530





# Laboratory Freeze Dryers

Refined solution for laboratory and R&D freeze drying.

- Preservation of bacteria and viruses
- Freeze drying cycle development
- · Freeze drying recipe optimization
- Research



Ice condenser temperature: -55 °C/-95 °C (optional)

Shelf surface capacity: 0.18 m²
Shelf temperature range: -40 °C...+60 °C



LIO-5 P

LIO-5 PLT

LIO-8/5P







- 1 Cylindrical AISI 304 stainless steel condenser, polished to Ra<0,5 µm with flat connecting flange for simple installation of accessories.
- Fully enclosed design with powder coated exterior.
- 3 Trolley for LIO-5 P and LIO-5 PLT.
- 4 Drain and vacuum break valve.
- (5) Vacuum control valve (optional).

- 6 Vacuum pump equipped with oil mist filter and all the necessary connection tubes and clamps.
- Touch screen based controller with user friendly interface, history graph advance settings options RS-232, USB or Ethernet communication ports.

Pirani vacuum gauge for pressure monitoring and control.

Vacuum control for ultimate performance (optional).





- 8 8 port manifold for freeze drying from glass flasks.
- (9) Transparent cylinder with 6 trays. Each tray Ø 250 mm.
- (10) Transparent cylinder with 2 heated and temp. controlled shelves. Each tray Ø 200 mm.
- (11) Transparent cylinder with 4 stoppering shelves and guard trays Ø 200 mm.

MODEL	Total condenser capacity	Condenser temperature (°C)
		-55
		-100
		-55/-95





# Industrial Freeze Dryers

Refined solution for rapid, repeatable small or industrial scale freeze drying.

- Dairy products (milk, starter cultures, yoghurts, probiotics, ice-cream,...)
  Vegetables & fruits (strawberries, figs, beans,...)
- Fish & meat
- Floral



#### **Industrial Freeze Dryer**

Model: LIO-25 FP

- New tool for economical and productive freeze-drying
- 2,5 m<sup>2</sup> shelf area
- Shelf temperature control heating function only
- -55 °C condenser coil temperature
- 50 recipes, each with up to 50 segments
- Software packet with remote control via virtual user
- Single compressor refrigeration system
- Dry vacuum pump build-in frame



Ice condenser capacity: 300 kg Ice condenser temperature: -50 °C

Shelf surface capacity: 3 trolleys, each with 25 trays

Total trays capacity: 19.5 m<sup>2</sup>



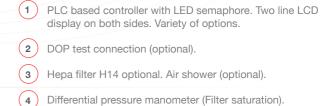




### **Pass Box**

Pass-Through Chamber. Material Transfer Hatch.

- Stainless steel interior & exterior housing with mirror polish finish
- Large radius corners making it perfectly cleanable & sealable
- Single-handed operation
- Power supply free innovative reliable interlock (mechanical)
- · Installation parts included as standard
- · Variety of accessories and dimensions
- · Tempered 12 mm full glass door
- · More than 500 installations worldwide

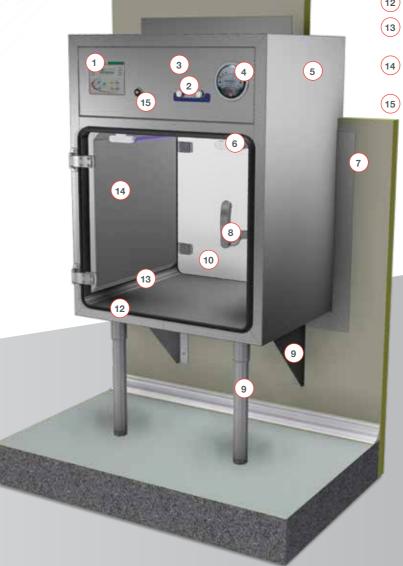


- 5 Stainless steel construction AISI 304 or AISI 316 (optional).
- 7 Covering frame for both sides.

(6) UV sterilization (optional).

- 8 Mechanical or electromechanical interlock with key lockable handle.
- 9 Height adjustable supporting leg or wall console.
- (10) H<sub>2</sub>O<sub>2</sub> connectors (optional).
- (11) Shelves or tailored racks (optional).
- (12) Soft profile silicon seal.
- Perfectly round corners ensuring simple and effective easy cleaning.
- Fully tempered glass door for ultimate visibility, UV protection (optional).
- (15) Flat floor design for simple trolley push through (optional).





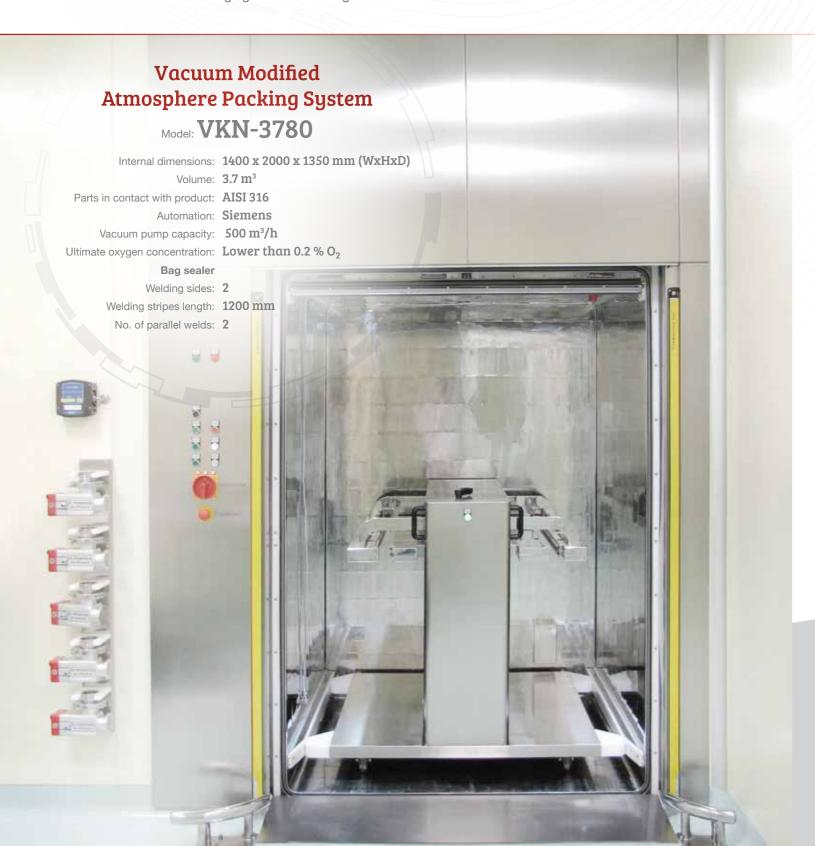


# Vacuum Modified Atmosphere Packing Systems

V M A P

- · Packaging in oxygen free atmosphere
- Oxygen atmosphere analysis for each cycle/ packet
- Packaging in ALU PVC bags

- · Isolation of container
- Capacity range from 0,7 m³ up to 8 m³
- · Clean room installation



# Container Vacuum modified Atmosphere packing system

Model: **VKN-8000** 

Interior dimensions:  $1800 \times 2700 \times 1700 \text{ mm}$  (WxHxD)

Volume: 8 m<sup>3</sup>

Parts in contact with product: AISI 316

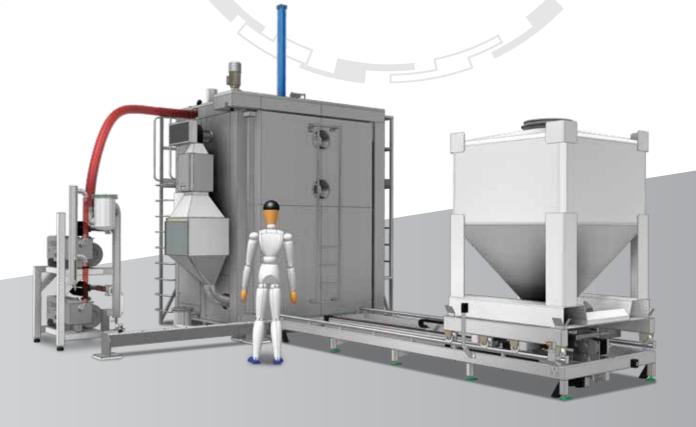
Automatization: Siemens

Vacuum pump capacity: 500 m³/h

Ultimate oxygen concentration: Lower than 0,2 %  $O_2$ 

Container sizes: 400 L, 500 L, 800 L, 2400 L

Clean and dry: CIP





# Tailored Equipment

#### Lab Coil Coating Curing Oven

Model: LSP-140 C

- Designed to assist in industrial processes of COIL COATING and HOT AIR CYCLE in lab environment
- Constant fresh air supply in safety function
- Door latch with an auto open feature in case of overpressure in chamber
- Single-handed operation door
- Rotating pin point shelf in chamber
- Extra-large digital countdown timer display
- Superior heat insulated doors and housing



# Recirculating Cooling & Heating System Chiller / Process Thermostat

Model: **HS-10 DVP** 

- Huge cooling capacity over full temperature range
- Rapid temperature change due to optimized fluid capacity
- Water cooled single compressor cooling system
- Large capacity circulation pump
- Fully stainless steel enclosure
- Advanced fully programmable controller
- Respectable heating capacity
- Cooling capacity even at high temperatures





# Tailored Equipment

#### **Ultra-Fast Temperature** Chamber for Field Use

#### Model: TK-1000 CKLTUF

- Temperature range extended from -50 °C... +180 °C
- Fast cool down rate 6°C/min (EN 60068-3-5)
- Air-cooled single-stage refrigeration system designed for



#### Pharma Compressed Air **Heating System**

#### Model: **GKZ-02**

- Designed for clean heating of pharmaceutical grade compressed air
- No air contamination through heating process (no filters required)
- All contact surfaces AISI 316 L
- Designed to be used in a clean room environment
- All contact surfaces polished to Ra  $< 0.5 \, \mu \mathrm{m}$
- Exterior body AISI 304
- Compact mobile design
- Max air flow: 1200 L/min



# Worldwide partners & customers:

#### Industries

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Electronics

Chemical

Mechanical

Automotive

Aviation

Testing facilities

R & D institutes

Universities

Biotechnology

Food



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